

7020

EURAL

GNUTTI S.p.A.

According to EU directives:
2000/53/CE (ELV) - 2002/95/CE (RoHS)



PRESENTATION

This alloy has medium mechanical resistance, high resistance to fatigue and excellent weldability. Also machinability is good.

Main applications: hydraulic components, welded structural components for civil structures, railroad and street heavy vehicles, military structures, carpentry.

Properties	T6
Machinability	Excellent
Protective anodizing	Good
Decorative anodizing	Acceptable
Hard anodizing	Not recommended
Resistance to atmospheric corrosion	Excellent
Resistance to marine corrosion	Good
MIG-TIG weldability	Excellent
At resistance weldability	Good
Brazing weldability	Acceptable
Plastic formability when cold	Good
Plastic formability when hot	Acceptable

Legend



Chemical composition	
Si	≤0,35
Fe	≤0,40
Cu	≤0,20
Mn	0,05 ÷ 0,50
Mg	1,00 ÷ 1,40
Cr	0,10 ÷ 0,35
Ni	
Zn	4,00 ÷ 5,00
Ti	
Zr	0,08 ÷ 0,20
Pb	
Bi	
Al	Rem.

Physical characteristics		
Density	$\frac{\text{Kg}}{\text{dm}^3}$	2,78
Modulus of elasticity	MPa	72.000
Coefficient of thermal expansion	$\frac{\times 10^{-6}}{^\circ\text{C}}$	23,3
Thermal conductivity at 20°C	$\frac{\text{W}}{\text{mk}}$	140
Electrical resistivity at 20°C	$\frac{\Omega \text{ mm}^2}{\text{m}}$	0,046

Mechanical properties					
	Temper	Rm MPa	Rp 0,2 MPa	A%	HBW
Extruded	T6	350	290	10	110
	T6*	390	330	12	120
Drawn	T6	350	280	10	110
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* Typical Eural Characteristics